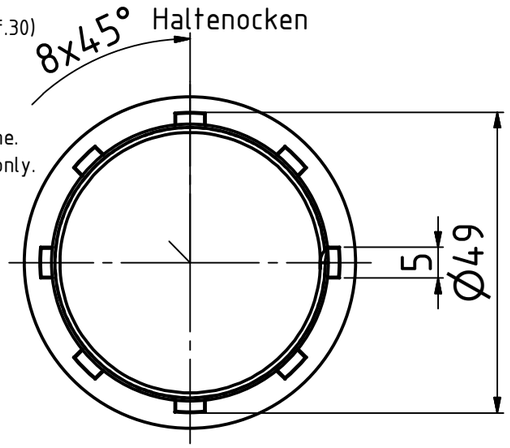
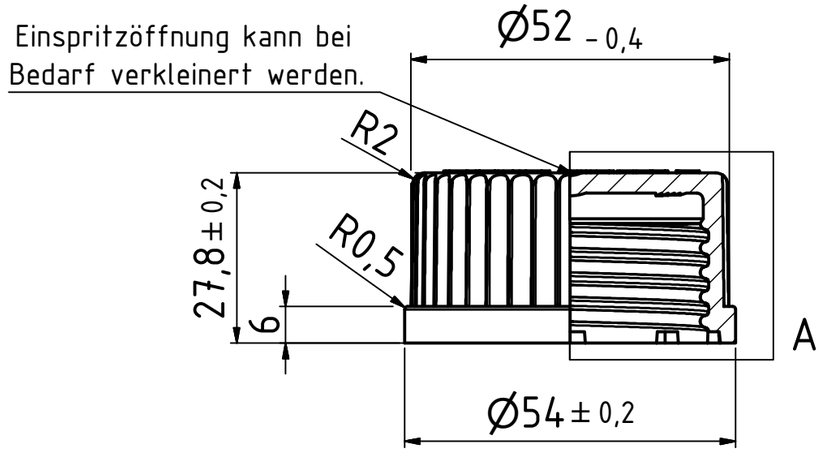
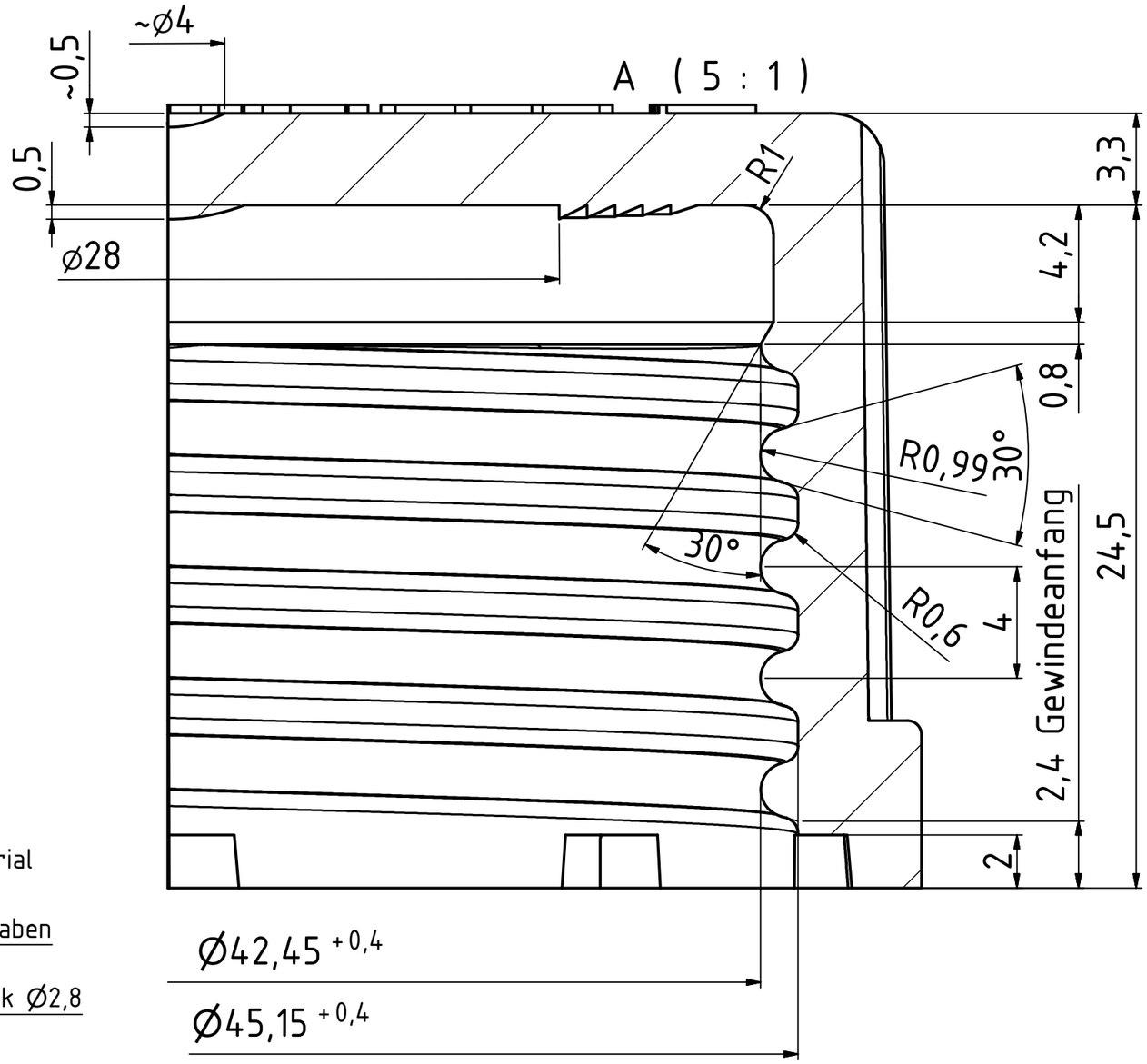
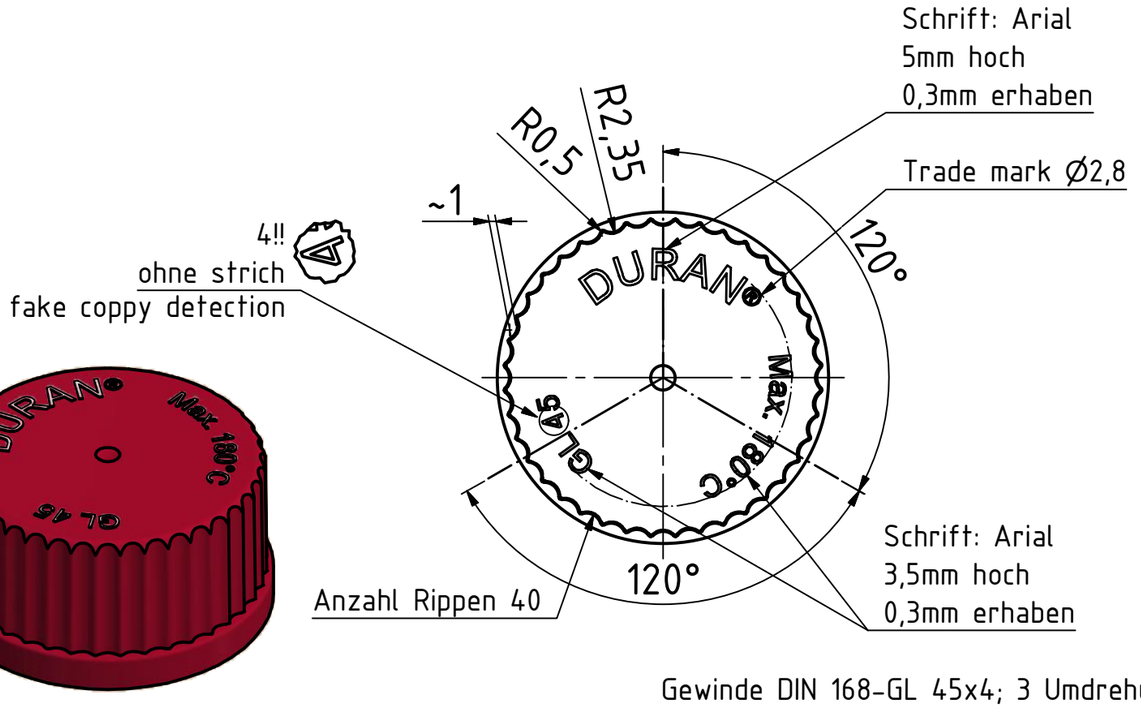
Notes:
1. Visible outer surface should meet Ra 3.2 (VDI 3400 ref.30)
2. Whole inner surface should meet max. Ra 0.35 for efficient demolding
3. Sealing surfaces should meet a high polished surface
4. No overhang allowed at any point along the parting line. A flush to 0.13mm max step is allowable on one side only.
5. The outer surface should be smooth and free from any optical defects.
6. The injection point should not stand over and should be free form angel hairs.
7. min. darftanges 0,5°









Gewinde DIN 168-GL 45x4; 3 Umdrehungen

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Index	Aenderung / changes	Datum / date	Name
B	DURAN Logo font size hight 3,5mm was wrong	06.06.2018	Schneider
A	Change of logo to DURAN	31.01.2018	Schneider

zul. Abweichung allowed dev.	Werkstoff / material: PBT (001074 / TP220) rot	Stück quantity / Gewicht weight ~22g / Pos. position
Oberfläche surface	Benennung / title: Schraubkappe GL45 ohne Dichtung Art.-Nr. 29 990 25 09 (Lager)	Maßstab scale: 1 : 1

	Datum / date	Name
bearb. drawn	28.08.2017	Weindorf
geprüft checked	07.02.2018	A. Rees

DURAN WHEATON KIMBLE
DURAN Produktions GmbH & Co. KG
www.DWK-LifeSciences.com

Form-Nr. mould number: 0GL45			A3
Zeichnungsnummer / drawing number: 0668164-GZA-0GL45		Revision: B	Blatt/sheet: 1 /1
Ers. / repl.f:	Ers. / repl.d:		
Schutzvermerk ISO 16016 beachten. / Refer to protection notice ISO 16016.			INV