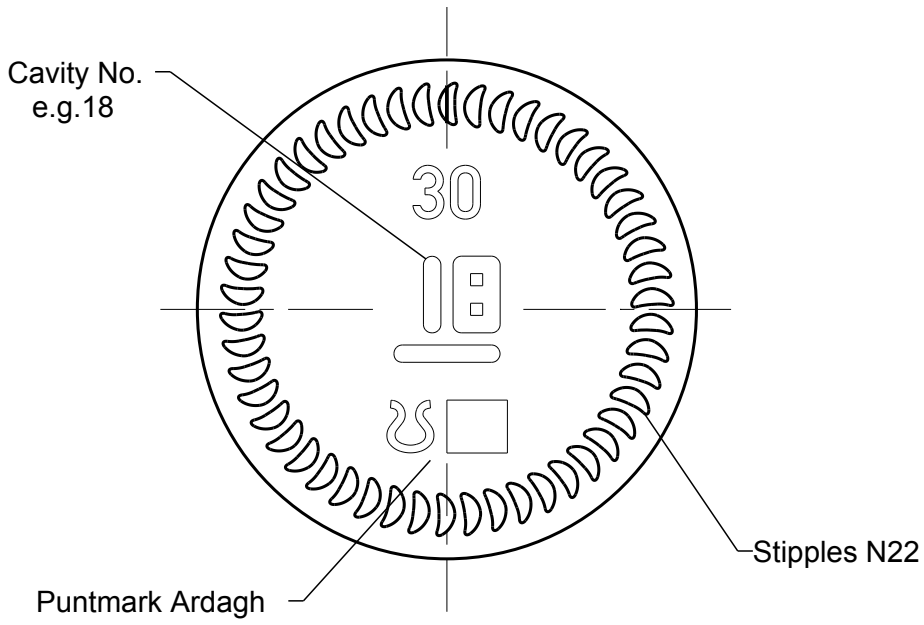
COLOUR	SAP SPEAKING NO	SAP MATERIAL NO
Standard amber	20 - 12597 - 0	31002597

Bottom view

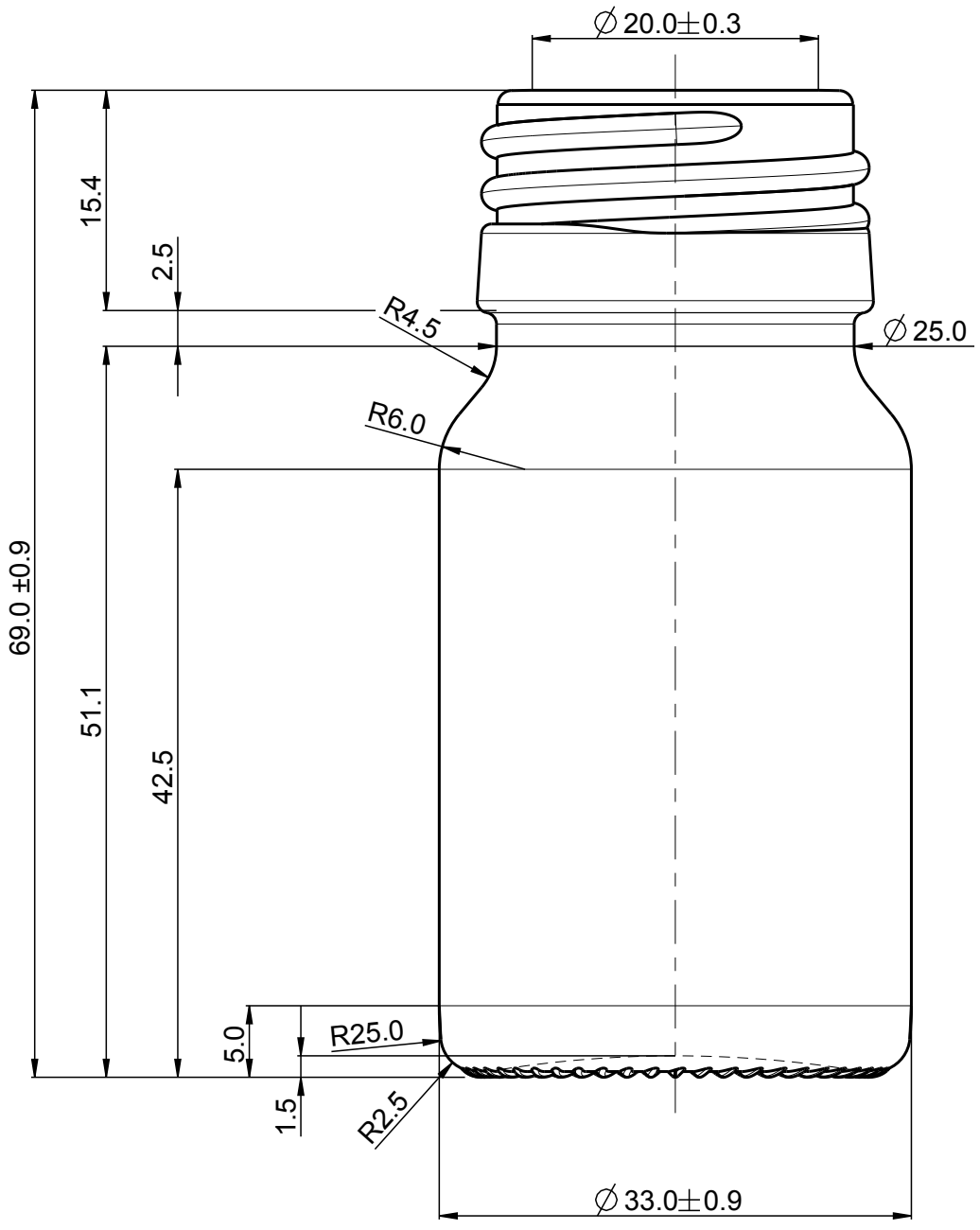




1:1

Front view

PP 28 S DIN6094-7:1995-02



0.4 STIPPLE HEIGHT IS INCLUDED IN ALL DIMENSIONS FROM THE BASE

Nenninhalt NOMINAL CAPACITY	**30 ml**
Randvollinhalt BRIMFULL CAPACITY	**34 ml ± 1 ml**
Kopfraum VACUITY	**4 ml (13.3 %)**
Mündungsbezeichnung FINISH DESCRIPTION	**PP 28 S**
Mündungs-Nummer FINISH NUMBER	**AF02010**
Bohrungsdurchmesser min MINIMUM THROUGH BORE	**18.0 mm**
Gewicht WEIGHT NOMINAL	**~43 g**
Verwendung USAGE	**NON RETURNABLE**
Druck CARBONATION	**-**
Kippwinkel TILT ANGLE	**~27°**

SPECIFICATION AGREEMENTS ARE BASED ON TOLERANCED DIMENSIONS ONLY
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OR PART WITHOUT WRITTEN PERMISSION FROM ARDAGH GLASS LTD.

ALL DIMENSIONS ARE IN MILLIMETERS

Document supervised by SAP, cProject and Windchill PDMLink systems)

Allgemeintoleranzen vollautomatisch gefertigter Flaschen gemäß DIN 6129

	Änderung / REVISION	Erstellt/DSG	Geprüft/CHK	Datum / DATE
C	Add brimful tolerance and minimum through bore	LingemannS	-	24.04.2015
B	Add SAP-Materialnumber	ukreft	-	23.02.2012
A	First drawing	ukreft	-	27.12.2011

Product & Mould Design

Glass - Europe

ArdaghGroup

Gezeichnet DESIGNER	ukreft	Blatt SHEET	1 / 1
Datum DATE	27.12.2011	Maßstab SCALE	2:1 (A3)
Kunde CUSTOMER		Projekt PROJECT	5725

Produkt Name / PRODUCT NAME

SIRUPFLASCHE_30_C20_28PP

Alte Nummer OLD NUMBER	
Zeichnungs Nr./DRAWING No. D 11927 C	Produkt Code / PRODUCT Code 12597 - 0