

EQUIPMENT QUALIFICATION

Open Air Shakers

Design, Installation, Operation and Performance



Content	Page
1. Introduction	3
2. Identification of Equipment	4
3. Design Qualification (DQ)	5
4. Installation Qualification (IQ)	6
4.1 Purpose	6
4.2 Installation Type	6
4.3 Safety Instructions	6
4.4 Description of Equipment	6
4.5 Unpacking	6
4.6 Technical Documents	8
4.7 Site Requirement	9
4.8 Location Identification	10
4.9 Installation Confirmation	11
4.10 Installation Qualification Deviation Log	12
4.11 Installation Qualification completion	13
5. Operation Qualification (OQ)	14
5.1 Purpose	14
5.2 General Functionality Tests	14
5.3 Specification Tests	15
5.4 Authorized Signature on Behalf of Customer	22
5.5 User Training	23
5.6 OQ Deviation Log	24
5.7 Operational Qualification Completion	25
6. Performance Qualification (PQ)	26
6.1 Purpose	26
6.2 General Functionality Test	26
6.3 Specification Test	27
6.4 Performance Qualification Activity Log	34
6.5 Performance Qualification Deviation Log	35
6.6 Performance Qualification Completion	36
7. Appendices	37
7.1 Training Log of Users	37
7.2 Service Activity Log	39

1. Introduction

This document serves to fulfill quality management requirements set forth by organizations such as the FDA, ISO and EU. Provided within, is the qualified assurance that your equipment performs correctly, in accordance with manufacturer's specifications.

Defined in this document, are verification tests to be performed on the VWR Open Air Shakers. To ensure the validity of the tests and quality of the data collected from your equipment, the tests must be performed by an VWR trained and authorized service technician. The tests will take place at the site of installation. Customers may use this document to log all ongoing maintenance and service activities for the equipment.

The document is divided into the following sections:

Design Qualification (DQ) – Details the user requirements drawn on that have come to define the specifications of the equipment.

Installation Qualification (IQ) – Outlines the installation qualification procedures; IQ will cover delivery, unpacking and initial installation of the new equipment. The installation qualification must be performed before operational qualification.

Operational Qualification (OQ) – Goes over the tests which will verify that the equipment is ready to be put into operation. Operational Qualification is specific to the current location of the equipment. If the location is changed, equipment must be re-qualified before putting back into routine operation.

Performance Qualification (PQ) – Covers the ongoing tests used to check the performance of the equipment throughout its life cycle. The performance checks help to ensure the equipment is operating in accordance with the specifications. It is recommended that these periodic tests be performed by trained VWR service technicians.

2. Identification of Equipment

Manufacturer

Company	
Address	
City	
Post Code	
Country	
Telephone	

Supplier

Company	
Address	
City	
Post Code	
Country	
Telephone	

Shaker

Part Number	
Model	
Serial Number	
Firmware version	

Purchase order

Equipment purchase order number: _____

A copy of purchased order can be found here: _____

3. Design Qualification (DQ)

If a design qualification is required, please insert the appropriate documents behind this page and fill in the table below. If not applicable, please select N/A.

☐ N/A

Equipment Model Number	Filed by	Date

4. Installation Qualification (IQ)

4.1 Purpose

The installation qualification serves to

- Confirm equipment is delivered as purchased.
- Check that all documents and certificates are included.
- Inspect for damages.
- Ensure installation conditions are appropriate, and the site meets the requirement according to the instruction manual.
- Confirm unit can be installed and put into operation successfully.

The installation qualification may be performed by either the supplier or the purchaser.

4.2 Installation Type

- ☐ Initial installation
- ☐ Relocation
- ☐ Qualification of previously installed equipment

4.3 Safety Instructions

Do not begin operation of the unit before reading user manual or being trained on the system. Do not attempt to service components. In the undesirable case of problems with your unit, please contact your local VWR authorized dealer.

4.4 Description of Equipment

Full description of the unit may be found in the user manual, including detailed technical data and optional accessories.

4.5 Unpacking

The table 4.5.1 lists all standard items included in the packaging with unit. Check table for completeness of delivery. Record any missing items in table 4.5.2.

Table 4.5.1

Item	Included in Delivery	Notes
Open Air Orbital Shaker	☐ Yes ☐ No ☐ N/A	
Power Cable	☐ Yes ☐ No ☐ N/A	
Instruction Manual (230V available on VWR.com)	☐ Yes ☐ No ☐ N/A	
Non-Slip Mat (all models except Microplate Shaker)	☐ Yes ☐ No ☐ N/A	

Table 4.5.2

Missing Item	Quantity	Notes
1.		
2.		
3.		
4.		
5.		

4.6 Technical Documents

To complete the installation of the equipment successfully, it is important that the customer records and defines a specific location for the following documents:

Document Description	Document No.	Location
Instruction manual (230V available on VWR.com)		
Declaration of Conformity (230V available on VWR.com)		
Safety Guide (230V models)		
Purchase order		
Delivery Documents		

4.7 Site Requirement

The proper performance of the equipment relies on installation of the unit in the appropriate environment. Environment conditions such as power supply, air supply and temperature conditions must be suitable for the equipment as detailed in the instruction manual. Site requirements and actual site conditions should be verified with the reviewer. Check off the status of each site requirement as "Pass" or "Fail" and take notes as needed.

Installation Requirements	Status	Comments
Flat and solid table (appropriated to the weight of the unit)	☐ Pass ☐ Fail	
Surface of table is skid-proofed	☐ Pass ☐ Fail	
Separate access to a plug socket (especially for refrigerated units)	☐ Pass ☐ Fail	
No direct solar radiation	☐ Pass ☐ Fail	
No heater in the direct surroundings	☐ Pass ☐ Fail	
Ambient temperature of 23°C	☐ Pass ☐ Fail	
Minimum space of 30 cm on all sides of the unit	☐ Pass ☐ Fail	

Additional comments: _____

Location Identification

Company	
Address	
City	
Post Code	
Country	
Building	
Room	
Department	
Telephone	

Describe the location of the system below; please include a photograph if possible.

Description of Installation Location (and photo if available)

4.9 Installation Confirmation

Once the unit is placed in the installation location, ensure a complete and error free installation by checking the criteria below. Complete the below table by checking the status as “Pass” or “Fail”. Note comments as required.

Installation Criteria	Status	Comments
Verify that there is no physical damage to equipment, power cable or accessories	☐ Pass ☐ Fail	
Confirm voltage of power supply matches that of the equipment requirements	☐ Pass ☐ Fail	
Ensure all security labels are fixed and legible	☐ Pass ☐ Fail	

Additional comments: _____

4.10 Installation Qualification Deviation Log

Log any deviations which occurred during installation qualification in the table below. If there were no deviations, check "N/A".

	Deviation 1
Installation step	
Deviation description	
Corrective action	
Customer comments	
Status	

	Deviation 2
Installation step	
Deviation description	
Corrective action	
Customer comments	
Status	

	Deviation 3
Installation step	
Deviation description	
Corrective action	
Customer comments	
Status	

	Deviation 4
Installation step	
Deviation description	
Corrective action	
Customer comments	
Status	

4.11 Installation Qualification completion

Installation qualification has been performed, reviewed, and approved according to the procedures outlined in this section. All results meeting the specified parameters as detailed in the instruction manual.

Results

☐ Pass ☐ Fail ☐ N/A

Comments: _____

Performed by

Name _____

Company _____

Signature _____

Date _____

Reviewed by

Name _____

Company _____

Signature _____

Date _____

5. Operation Qualification (OQ)

5.1 Purpose

The operational qualification serves to demonstrate that the product meets all specifications as defined in the user manual and is able to be placed into routine operation.

5.2 General Functionality Tests

The table below lists the parameters that must be tested and the criteria that must be met in order for the unit to be deemed acceptable to be placed into routine operation.

Test Parameter	Acceptance Criteria	Status	Comments
Plug in Power Cord	The Standby indicator light will illuminate, verifying power to the unit.	☐ Pass ☐ Fail	
Press Standby Button	The standby indicator light will turn off and speed & timer displays will illuminate.	☐ Pass ☐ Fail	
Speed setup	Making sure the speed will adjust by press the up/down arrows below the speed display.	☐ Pass ☐ Fail	
Timer setup	Making sure the timer will adjust by press the up/down arrows below the time display.	☐ Pass ☐ Fail	
Timer countdown	Set timer to 15 seconds, turn the unit "ON", ensure the unit shuts off when time reaches zero	☐ Pass ☐ Fail	
Turn off unit	press the standby button. The speed and time displays will be blank, the standby indicator light will illuminate.	☐ Pass ☐ Fail	

5.3 Specification Tests

Mini / Microplate Shakers

Speed Testing

Additional instruments required:

1. Digital Tachometer Extech model # 461920 / 461825 or equivalent.
2. *Reflective tape*



Images left to right: Extech Tachometer, reflective tape, Location of the tape.

Testing Procedure:

1. Add reflective tape on the right-side corner of the tray as shown in above picture.
1. Input speed testing for each test as defined in table 5.3.1.
2. Allow unit to run for the designated time stated in table.
3. Using the tachometer, measure speed as demonstrated in table 5.3.1.
4. Ensure that the speed measurement is between the allowable tolerances as defined in Tables 5.3.1. If speed is outside of the allowable range, record deviation in Section 5.6 OQ Deviation Log.

Table 5.3.1

	Speed Input	Allowable Tolerance	Time
Test 1	100 RPM	98 RPM – 102 RPM	5 minutes
Test 2	700 RPM	686 RPM – 714 RPM	5 minutes
Test 3	1200 RPM	1176 RPM – 1224 RPM	5 minutes

Mini Shaker 20

Speed Testing

Additional instruments required:

1. Digital Tachometer Extech model # 461920 / 461825 or equivalent.
2. *Reflective tape*



Images left to right: Extech Tachometer, reflective tape, Location of the tape.

Testing Procedure:

1. Add reflective tape on the right-side corner of the tray as shown in above picture.
2. Input speed testing for each test as defined in table 5.3.2.
3. Allow unit to run for the designated time stated in table.
4. Using the tachometer, measure speed as demonstrated in table 5.3.2.
5. Ensure that the speed measurement is between the allowable tolerances as defined in Tables 5.3.2. If speed is outside of the allowable range, record deviation in Section 5.6 OQ Deviation Log.

Table 5.3.2

	Speed Input	Allowable Tolerance	Time
Test 1	40 RPM	38 RPM – 42 RPM	5 minutes
Test 2	100 RPM	98 RPM – 102 RPM	5 minutes
Test 3	300 RPM	294 RPM – 306 RPM	5 minutes

3500 Shaker, Heavy Duty

Speed Testing

Additional instruments required:

1. Digital Tachometer Extech model # 461920 / 461825 or equivalent.
2. *Reflective tape*



Images left to right: Extech Tachometer, reflective tape, Location of the tape.

Testing Procedure:

1. Add reflective tape on the right-side of the tray as shown in above picture. Remove mat from tray that supplied with the unit.
2. Input speed testing for each test as defined in table 5.3.3.
3. Allow unit to run for the designated time stated in table.
4. Using the tachometer, measure speed as demonstrated in table 5.3.3.
5. Ensure that the speed measurement is between the allowable tolerances as defined in Tables 5.3.3. If speed is outside of the allowable range, record deviation in Section 5.6 OQ Deviation Log.

Table 5.3.3

	Speed Input	Allowable Tolerance	Time
Test 1	15 RPM	14 RPM – 16 RPM	5 minutes
Test 2	100 RPM	99 RPM – 101 RPM	5 minutes
Test 3	500 RPM	495 RPM – 505 RPM	5 minutes

Shaker, Reciprocating

Speed Testing

Additional instruments required:

1. Digital Tachometer Extech model # 461920 / 461825 or equivalent.
2. *Reflective tape*



Images left to right: Extech Tachometer, reflective tape, Location of the tape.

Testing Procedure:

1. Add reflective tape on the right-side of the tray as shown in above picture. Remove mat from tray that supplied with the unit.
2. Input speed testing for each test as defined in table 5.3.4.
3. Allow unit to run for the designated time stated in table.
4. Using the tachometer, measure speed as demonstrated in table 5.3.4.
5. Ensure that the speed measurement is between the allowable tolerances as defined in Tables 5.3.4. If speed is outside of the allowable range, record deviation in Section 5.6 OQ Deviation Log.

Table 5.3.4

	Speed Input	Allowable Tolerance	Time
Test 1	20 RPM	19 RPM – 21 RPM	5 minutes
Test 2	100 RPM	99 RPM – 101 RPM	5 minutes
Test 3	300 RPM	297 RPM – 303 RPM	5 minutes

5K Shaker Heavy Duty

Speed Testing

Additional instruments required:

1. Digital Tachometer Extech model # 461920 / 461825 or equivalent.
2. *Reflective tape*



Images left to right: Extech Tachometer, reflective tape, Location of the tape.

Testing Procedure:

1. Add reflective tape on the right-side of the tray as shown in above picture. Remove mat from tray that supplied with the unit.
2. Input speed testing for each test as defined in table 5.3.5.
3. Allow unit to run for the designated time stated in table.
4. Using the tachometer, measure speed as demonstrated in table 5.3.5.
5. Ensure that the speed measurement is between the allowable tolerances as defined in Tables 5.3.5. If speed is outside of the allowable range, record deviation in Section 5.6 OQ Deviation Log.

Table 5.3.5

	Speed Input	Allowable Tolerance	Time
Test 1	20 RPM	19 RPM – 21 RPM	5 minutes
Test 2	100 RPM	99 RPM – 101 RPM	5 minutes
Test 3	500 RPM	495 RPM – 505 RPM	5 minutes

10000-1/10000-2 Shaker Heavy Duty

15000-1/15000-2 Shaker Heavy Duty

Speed Testing

Additional instruments required:

1. Digital Tachometer Extech model # 461920 / 461825 or equivalent.
2. *Reflective tape*



Images left to right: Extech Tachometer, reflective tape, Location of the tape.

Testing Procedure:

1. Add reflective tape on the right-side of the tray as shown in above picture. Remove mat from tray that supplied with the unit.
2. Input speed testing for each test as defined in table 5.3.6. Note: Maximum speed for 10000-2 & 15000-2 is 300 RPM.
3. Allow unit to run for the designated time stated in table.
4. Using the tachometer, measure speed as demonstrated in table 5.3.6.
5. Ensure that the speed measurement is between the allowable tolerances as defined in Tables 5.3.6. If speed is outside of the allowable range, record deviation in Section 5.6 OQ Deviation Log.

Table 5.3.6

	Speed Input	Allowable Tolerance	Time
Test 1	20 RPM	19 RPM – 21 RPM	5 minutes
Test 2	100 RPM	99 RPM – 101 RPM	5 minutes
Test 3 (For 10000-2 and 15000-2)	300 RPM	297 RPM – 303 RPM	5 minutes
Test 4 (For 10000-1 and 10000-2)	500 RPM	495 RPM – 505 RPM	5 minutes

Extreme Environment Shaker

Speed Testing

Additional instruments required:

1. Digital Tachometer Extech model # 461920 / 461825 or equivalent.
2. *Reflective tape*



Images left to right: Extech Tachometer, reflective tape, Location of the tape.

Testing Procedure:

1. Add reflective tape on the right-side of the tray as shown in above picture. Remove mat from tray that supplied with the unit.
2. Input speed testing for each test as defined in table 5.3.7.
3. Allow unit to run for the designated time stated in table.
4. Using the tachometer, measure speed as demonstrated in table 5.3.7.
5. Ensure that the speed measurement is between the allowable tolerances as defined in Tables 5.3.7. If speed is outside of the allowable range, record deviation in Section 5.6 OQ Deviation Log.

Table 5.3.7

	Speed Input	Allowable Tolerance	Time
Test 1	15 RPM	14 RPM – 16 RPM	5 minutes
Test 2	100 RPM	99 RPM – 101 RPM	5 minutes
Test 3	500 RPM	495 RPM – 505 RPM	5 minutes

5.4 Authorized Signature on Behalf of Customer

By signing below, the customer is indicating responsibility for making any decision regarding applicable test procedures for specification testing not defined in this document. The customer takes full responsibility for test procedures applied that were not specified by manufacturer as well as for the evaluation of measuring results.

Company _____

Approved by _____

Title _____

Department _____

Date _____

Signature _____

5.5 User Training

It is imperative that the user receives appropriate training to allow for productive and safe usage of the unit defined in this document. To qualify, the user will receive basic product familiarization and instructions on operations, maintenance, cleaning procedures, and use of the instruction manual.

Please contact your local VWR authorized dealer if you have more specific training requirements.

Users listed in Appendix “7.1 Training Logs of User(s)” have received basic equipment familiarization as documented in the table below.

Training Date: _____

Trainer: _____

Title: _____

Date: _____

Signature: _____

5.6 OQ Deviation Log

Log all deviations which occurred during the operational qualification tests in the tables below. Report the section where test is described, description of the deviation, corrective actions taken, customer comments and the current status of the deviation. The status field should include whether the customer approved of the corrective action taken to eliminate the deviation.

	Deviation 1
Operational Qualification Test Section	
Deviation description	
Corrective action	
Customer comments	
Status	

	Deviation 2
Operational Qualification Test Section	
Deviation description	
Corrective action	
Customer comments	
Status	

	Deviation 3
Operational Qualification Test Section	
Deviation description	
Corrective action	
Customer comments	
Status	

	Deviation 4
Operational Qualification Test Section	
Deviation description	
Corrective action	
Customer comments	
Status	

5.7 Operational Qualification Completion

Operational qualification has been performed, reviewed, and approved by the customer according to the procedures outlined in this section. All results meeting the specified parameters.

Results

☐ Compliance to requirements

☐ Conditional

☐ N/A

Comments: _____

Performed by

Name _____

Department _____

Signature _____

Date _____

Reviewed by

Name _____

Department _____

Signature _____

Date _____

6. Performance Qualification (PQ)

6.1 Purpose

Performance Qualification is the ongoing process of demonstrating that the unit continues to perform consistently according to the specifications laid out in the user manual, as performed by the user. Users must define their standard operating procedure for periodic checks to monitor the accurate performance of the unit.

6.2 General Functionality Test

Test Parameter	Acceptance Criteria	Status	Comments
Plug in Power Cord	The Standby indicator light will illuminate, verifying power to the unit.	☐ Pass ☐ Fail	
Press Standby Button	The standby indicator light will turn off and speed & timer displays will illuminate.	☐ Pass ☐ Fail	
Speed setup	Making sure the speed will adjust by press the up/down arrows below the speed display.	☐ Pass ☐ Fail	
Timer setup	Making sure the timer will adjust by press the up/down arrows below the time display.	☐ Pass ☐ Fail	
Timer Countdown	Set timer to 15 seconds, turn the unit "ON", ensure the unit shuts off when time reaches zero	☐ Pass ☐ Fail	
Turn off unit	press the standby button. The speed and time displays will be blank, the standby indicator light will illuminate.	☐ Pass ☐ Fail	

6.3 Specification Tests

Mini / Microplate Shakers

Speed Testing

Additional instruments required:

1. Digital Tachometer Extech model # 461920 / 461825 or equivalent.
2. *Reflective tape*



Images left to right: Extech Tachometer, reflective tape, Location of the tape.

Testing Procedure:

1. Add reflective tape on the right-side corner of the tray as shown in above picture.
2. Input speed testing for each test as defined in table 6.3.1.
3. Allow unit to run for the designated time stated in table.
4. Using the tachometer, measure speed as demonstrated in table 6.3.1.
5. Ensure that the speed measurement is between the allowable tolerances as defined in Tables 6.3.1. If speed is outside of the allowable range, record deviation in Section 6.6 OQ Deviation Log.

Table 6.3.1

	Speed Input	Allowable Tolerance	Time
Test 1	50 RPM	48 RPM – 52 RPM	5 minutes
Test 2	700 RPM	686 RPM – 714 RPM	5 minutes
Test 3	1200 RPM	1176 RPM – 1224 RPM	6 minutes

Mini Shaker 20**Speed Testing****Additional instruments required:**

1. Digital Tachometer Extech model # 461920 / 461825 or equivalent.
2. *Reflective tape*



Images left to right: Extech Tachometer, reflective tape, Location of the tape.

Testing Procedure:

1. Add reflective tape on the right-side corner of the tray as shown in above picture.
2. Input speed testing for each test as defined in table 6.3.2.
3. Allow unit to run for the designated time stated in table.
4. Using the tachometer, measure speed as demonstrated in table 6.3.2.
5. Ensure that the speed measurement is between the allowable tolerances as defined in Tables 6.3.2. If speed is outside of the allowable range, record deviation in Section 6.6 OQ Deviation Log.

Table 6.3.2

	Speed Input	Allowable Tolerance	Time
Test 1	40 RPM	38 RPM – 42 RPM	5 minutes
Test 2	100 RPM	98 RPM – 102 RPM	5 minutes
Test 3	300 RPM	294 RPM – 306 RPM	5 minutes

3500 Shaker, Heavy Duty**Speed Testing****Additional instruments required:**

1. Digital Tachometer Extech model # 461920 / 461825 or equivalent.
2. *Reflective tape*



Images left to right: Extech Tachometer, reflective tape, Location of the tape.

Testing Procedure:

1. Add reflective tape on the right-side of the tray as shown in above picture. Remove mat from tray that supplied with the unit.
2. Input speed testing for each test as defined in table 6.3.3.
3. Allow unit to run for the designated time stated in table.
4. Using the tachometer, measure speed as demonstrated in table 6.3.3.
5. Ensure that the speed measurement is between the allowable tolerances as defined in Tables 6.3.3. If speed is outside of the allowable range, record deviation in Section 6.6 OQ Deviation Log.

Table 6.3.3

	Speed Input	Allowable Tolerance	Time
Test 1	15 RPM	14 RPM – 16 RPM	5 minutes
Test 2	100 RPM	99 RPM – 101 RPM	5 minutes
Test 3	500 RPM	495 RPM – 505 RPM	5 minutes

Shaker, Reciprocating**Speed Testing****Additional instruments required:**

1. Digital Tachometer Extech model # 461920 / 461825 or equivalent.
2. *Reflective tape*



Images left to right: Extech Tachometer, reflective tape, Location of the tape.

Testing Procedure:

1. Add reflective tape on the right-side of the tray as shown in above picture. Remove mat from tray that supplied with the unit.
2. Input speed testing for each test as defined in table 6.3.4.
3. Allow unit to run for the designated time stated in table.
4. Using the tachometer, measure speed as demonstrated in table 6.3.4.
5. Ensure that the speed measurement is between the allowable tolerances as defined in Tables 6.3.4. If speed is outside of the allowable range, record deviation in Section 6.6 OQ Deviation Log.

Table 6.3.4

	Speed Input	Allowable Tolerance	Time
Test 1	20 RPM	19 RPM – 21 RPM	5 minutes
Test 2	100 RPM	99 RPM – 101 RPM	5 minutes
Test 3	300 RPM	297 RPM – 303 RPM	5 minutes

5K Shaker Heavy Duty**Speed Testing****Additional instruments required:**

1. Digital Tachometer Extech model # 461920 / 461825 or equivalent.
2. *Reflective tape*



Images left to right: Extech Tachometer, reflective tape, Location of the tape.

Testing Procedure:

1. Add reflective tape on the right-side of the tray as shown in above picture. Remove mat from tray that supplied with the unit.
2. Input speed testing for each test as defined in table 6.3.5.
3. Allow unit to run for the designated time stated in table.
4. Using the tachometer, measure speed as demonstrated in table 6.3.5.
5. Ensure that the speed measurement is between the allowable tolerances as defined in Tables 6.3.5. If speed is outside of the allowable range, record deviation in Section 6.6 OQ Deviation Log.

Table 6.3.5

	Speed Input	Allowable Tolerance	Time
Test 1	20 RPM	19 RPM – 21 RPM	5 minutes
Test 2	100 RPM	99 RPM – 101 RPM	5 minutes
Test 3	500 RPM	495 RPM – 505 RPM	5 minutes

10000-1/10000-2 Shaker Heavy Duty**15000-1/15000-2 Shaker Heavy Duty****Speed Testing****Additional instruments required:**

1. Digital Tachometer Extech model # 461920 / 461825 or equivalent.
2. *Reflective tape*



Images left to right: Extech Tachometer, reflective tape, Location of the tape.

Testing Procedure:

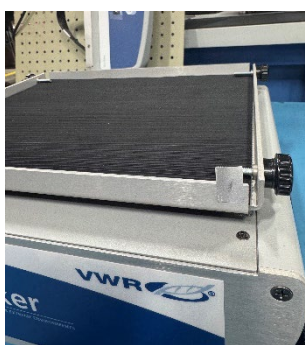
1. Add reflective tape on the right-side of the tray as shown in above picture. Remove mat from tray that supplied with the unit.
2. Input speed testing for each test as defined in table 6.3.6. Note: Maximum speed for 10000-2 & 15000-2 is 300 RPM.
3. Allow unit to run for the designated time stated in table.
4. Using the tachometer, measure speed as demonstrated in table 6.3.6.
5. Ensure that the speed measurement is between the allowable tolerances as defined in Tables 6.3.6. If speed is outside of the allowable range, record deviation in Section 6.6 OQ Deviation Log.

Table 6.3.6

	Speed Input	Allowable Tolerance	Time
Test 1	20 RPM	19 RPM – 21 RPM	5 minutes
Test 2	100 RPM	99 RPM – 101 RPM	5 minutes
Test 3 (For 10000-2 and 15000-2)	300 RPM	297 RPM – 303 RPM	5 minutes
Test 4 (For 10000-1 and 15000-1)	500 RPM	495 RPM – 505 RPM	5 minutes

Extreme Environment Shaker**Speed Testing****Additional instruments required:**

1. Digital Tachometer Extech model # 461920 / 461825 or equivalent.
2. *Reflective tape*



Images left to right: Extech Tachometer, reflective tape, Location of the tape.

Testing Procedure:

1. Add reflective tape on the right-side of the tray as shown in above picture. Remove mat from tray that supplied with the unit.
2. Input speed testing for each test as defined in table 6.3.7.
3. Allow unit to run for the designated time stated in table.
4. Using the tachometer, measure speed as demonstrated in table 6.3.7.
5. Ensure that the speed measurement is between the allowable tolerances as defined in Tables 6.3.7. If speed is outside of the allowable range, record deviation in Section 6.6 OQ Deviation Log.

Table 6.3.7

	Speed Input	Allowable Tolerance	Time
Test 1	15 RPM	14 RPM – 16 RPM	5 minutes
Test 2	100 RPM	99 RPM – 101 RPM	5 minutes
Test 3	500 RPM	495 RPM – 505 RPM	5 minutes

6.4 Performance Qualification Activity Log

Log all PQ tests performed in the tables below and check whether the tests were a pass or fail. If the test was a failure, record the failure in the following PQ deviation section. Record notes as applicable.

[illegible]

6.5 Performance Qualification Deviation Log

Log any deviations which occur during performance qualifications in the tables below. The log should cover test section number, deviation description, corrective action and customer comment. The status should include whether the customer accepted the corrective action and the final status.

	Deviation 1
Performance Qualification test section	
Deviation description	
Corrective action	
Customer comments	
Status	

	Deviation 2
Performance Qualification test section	
Deviation description	
Corrective action	
Customer comments	
Status	

	Deviation 3
Performance Qualification test section	
Deviation description	
Corrective action	
Customer comments	
Status	

	Deviation 4
Performance Qualification test section	
Deviation description	
Corrective action	
Customer comments	
Status	

6.6 Performance Qualification Completion

Performance qualification has been performed, reviewed, and approved according to the procedures outlined in this section. All results meeting the specified parameters.

Results

- ☐ Compliance to requirements
- ☐ Conditional
- ☐ N/A

Comments: _____

Performed by

Name _____

Department _____

Signature _____

Date _____

Reviewed by

Name _____

Department _____

Signature _____

Date _____

7. Appendices

7.1 Training Log of Users

[illegible][illegible]

Equipment Model		Date	
Type of Training			
Name of Trainee		Signature of Trainee	
Name of Trainee		Signature of Trainee	
Name of Trainee		Signature of Trainee	
Name of Trainee		Signature of Trainee	
Name of Trainee		Signature of Trainee	
Name of Trainee		Signature of Trainee	

Equipment Model		Date	
Type of Training			
Name of Trainee		Signature of Trainee	
Name of Trainee		Signature of Trainee	
Name of Trainee		Signature of Trainee	
Name of Trainee		Signature of Trainee	
Name of Trainee		Signature of Trainee	

7.2 Service Activity Log

Activity	
Date	
Service Report No.	
Technician Name	
Technician Signature	
Notes	

Activity	
Date	
Service Report No.	
Technician Name	
Technician Signature	
Notes	

Activity	
Date	
Service Report No.	
Technician Name	
Technician Signature	
Notes	

Open Air Shaker IQOQPQ

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