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DOW CORNING(R) PHARMA-50 TUBING

1. PRODUCT AND COMPANY IDENTIFICATION

Dow Corning Corporation South Saginaw Road

Midland, Michigan 48686

24 Hour Emergency Telephone: (989) 496-5900

Customer Service: (989) 496-6000

Product Disposal Information: (989) 496-6315

CHEMTREC: (800) 424-9300

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MSDS No.: 0310044803100448

Generic Description: Silicone elastomer Physical Form: Cured Elastomer

Color: Translucent-colorless to pale yellow

Odor: Not available

NFPA Profile: Health 0 Flammability 1 Instability/Reactivity

Note: NFPA = National Fire Protection Association

2. HAZARDS IDENTIFICATION

POTENTIAL HEALTH EFFECTS

Acute Effects

Eye:

Not applicable.

Skin:

Not applicable.

Inhalation:

Not applicable.

Oral:

Not applicable.

Prolonged/Repeated Exposure Effects

Skin:

No known applicable information.

Inhalation:

No known applicable information.

Oral:

No known applicable information.

Signs and Symptoms of Overexposure

No known applicable information.

Medical Conditions Aggravated by Exposure

No known applicable information.



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The above listed potential effects of overexposure are based on actual data, results of studies performed upon similar compositions, component data and/or expert review of the product. Please refer to Section 11 for the detailed toxicology information.

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is an "article" as defined in Federal OSHA Hazard Communication Rule 29 CFR 1910.1200, and does not require a material safety data sheet.

4. FIRST AID MEASURES

Eye:

Not applicable.

Skin:

Not applicable.

Inhalation:

Not applicable.

Oral:

Not applicable.

Notes to Physician:

Treat symptomatically.

5. FIRE FIGHTING MEASURES

Flash Point:

Not applicable.

Autoignition Temperature:

Not determined.

Flammability Limits in Air:

Not determined.

Extinguishing Media:

On large fires use dry chemical, foam or water spray. On small fires use carbon dioxide

(CO2), dry chemical or water spray. Water can be used to cool fire exposed containers.

Fire Fighting Measures:

Self-contained breathing apparatus and protective clothing should be worn in fighting large fires involving chemicals. Use water spray to keep fire exposed containers cool. Determine

the need to evacuate or isolate the area according to your local emergency plan.

Unusual Fire Hazards:

None.

6. ACCIDENTAL RELEASE MEASURES



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Containment/Clean up:

Observe all personal protection equipment recommendations described in Sections 5 and 8. Collect and contain for salvage or disposal. Local, state and federal laws and regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which federal, state and local laws and regulations are applicable. Sections 13 and 15 of this MSDS provide information regarding

certain federal and state requirements.

Note: See Section 8 for Personal Protective Equipment for Spills. Call (989) 496-5900, if additional information is required.

7. HANDLING AND STORAGE

Use with adequate ventilation.

Use reasonable care and store away from oxidizing materials. This material in its finely divided form presents an explosion hazard. Follow NFPA 654 (for chemical dusts) or 484 (for metal dusts) as appropriate for managing dust hazards to minimize secondary explosion potential.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Component Exposure Limits

There are no components with workplace exposure limits.

Engineering Controls

Local Ventilation: General Ventilation: Not applicable. Recommended.

Personal Protective Equipment for Routine Handling

Eyes:

Not applicable.

Skin:

Not applicable.

Suitable Gloves:

Not applicable.

Inhalation:

Not applicable.

Suitable Respirator:

Not applicable.

Personal Protective Equipment for Spills

Eyes:

Not applicable.



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Skin:

Not applicable.

Inhalation/Suitable

Not applicable.

Respirator:

Precautionary Measures:

Use reasonable care.

Comments:

When heated to temperatures above 150 degrees C in the presence of air, product can form formaldehyde vapors. Formaldehyde is a potential cancer hazard, a known skin and respiratory sensitizer, and an irritant to the eyes, nose, throat, skin, and digestive system. Safe handling conditions may be maintained by keeping vapor concentrations within the

OSHA Permissible Exposure Limit for formaldehyde.

Note: These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical Form: Cured Elastomer

Color: Translucent-colorless to pale yellow

Odor: Not available

Specific Gravity @ 25°C: 1.15

Viscosity: Not determined.

Freezing/Melting Point: Not determined.

Boiling Point: Not determined.

Vapor Pressure @ 25°C: Not determined.

Vapor Density: Not determined.

Solubility in Water: Not determined.

pH: Not determined.

Volatile Content: Not determined.

Flash Point: Not applicable.

Autoignition Temperature: Not determined. Flammability Limits in Air: Not determined.

Note: The above information is not intended for use in preparing product specifications. Contact Dow Corning before writing specifications.

10. STABILITY AND REACTIVITY

Chemical Stability:

Stable.

Hazardous

Hazardous polymerization will not occur.

Polymerization:

Conditions to Avoid:

None.

Materials to Avoid:

Oxidizing material can cause a reaction.



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Hazardous Decomposition Products

Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Formaldehyde. Silicon dioxide. Sulfur oxides. Metal oxides. Hydrogen.

11. TOXICOLOGICAL INFORMATION

Special Hazard Information on Components

No known applicable information.

12. ECOLOGICAL INFORMATION

Environmental Fate and Distribution

Air:

This product is a solid consisting of a high molecular weight silicone polymer and other solid materials. Unless milled to produce a dust or particles, it is unlikely to give rise to atmospheric

contamination.

Water:

This product is a solid which is completely insoluble in water. As the specific gravity is >1, it

will sink to the bottom of the water course.

Soil:

This product will enter the terrestrial environment if, as a component of municipal or industrial

solid waste the product is landfilled. It is unlikely that further significant transformation of the

product will occur.

Degradation:

High molecular weight polymer which is amenable to recycling. The product is not

biodegradable. The product is removed >80% during the sewage treatment process.

Environmental Effects

Toxicity to Water

Organisms:

This product has low water solubility and should not present a risk to aquatic organisms.

Toxicity to Soil Organisms: This product is a solid and does not contain significant concentrations of water soluble constituents that may be leached from the product. It is therefore not likely to present a danger

to terrestrial organisms.

Bioaccumulation:

This product is a solid which is not soluble in water and if ingested will not be absorbed.

Fate and Effects in Waste Water Treatment Plants

This product is a solid rubber type material which is unlikely to have any adverse effect on bacteria.

Ecotoxicity Classification Criteria



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Hazard Parameters (LC50 or EC50)	High	Medium	Low
Acute Aquatic Toxicity (mg/L)	<=1	>1 and <=100	>100
Acute Terrestrial Toxicity	<=100	>100 and <= 2000	>2000

This table is adapted from "Environmental Toxicology and Risk Assessment", ASTM STP 1179, p.34, 1993.

This table can be used to classify the ecotoxicity of this product when ecotoxicity data is listed above. Please read the other information presented in the section concerning the overall ecological safety of this material.

13. DISPOSAL CONSIDERATIONS

RCRA Hazard Class (40 CFR 261)

When a decision is made to discard this material, as received, is it classified as a hazardous waste? No

State or local laws may impose additional regulatory requirements regarding disposal. Call (989) 496-6315, if additional information is required.

14. TRANSPORT INFORMATION

DOT Road Shipment Information (49 CFR 172.101)

Not subject to DOT.

Ocean Shipment (IMDG)

Not subject to IMDG code.

Air Shipment (IATA)

Not subject to IATA regulations.

Call Dow Corning Transportation, (989) 496-8577, if additional information is required.

15. REGULATORY INFORMATION

Contents of this MSDS comply with the OSHA Hazard Communication Standard 29 CFR 1910.1200.

TSCA Status:

All chemical substances in this material are included on or exempted from listing on the TSCA

Inventory of Chemical Substances.

EPA SARA Title III Chemical Listings

Section 302 Extremely Hazardous Substances (40 CFR 355): None.

Section 304 CERCLA Hazardous Substances (40 CFR 302):

None.



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Section 311/312 Hazard Class (40 CFR 370):

Acute: No Chronic: No Fire: No Pressure: No Reactive: No

Section 313 Toxic Chemicals (40 CFR 372):

None present or none present in regulated quantities.

Note: Chemicals are listed under the 313 Toxic Chemicals section only if they meet or exceed a reporting threshold.

Supplemental State Compliance Information

California

Warning: This product contains the following chemical(s) listed by the State of California under the Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65) as being known to cause cancer, birth defects or other reproductive harm.

None known.

Massachusetts

No ingredient regulated by MA Right-to-Know Law present.

New Jersey

CAS Number Wt % Component Name

None 85.0 - 100.0 Cured rubber article

Pennsylvania

CAS Number Wt % Component Name

None 85.0 - 100.0 Cured rubber article



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16. OTHER INFORMATION

Prepared by: Dow Corning Corporation

These data are offered in good faith as typical values and not as product specifications. No warranty, either expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.

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