

Material No.: 1920-20 Revision No.: 0

## **Product Specification**

Meets B.P. Chemical Specifications, Meets E.P. Chemical Specifications, Meets U.S.P Requirements, Meets J.P. Chemical Specifications, GMP Manufactured Product

Test	Specification
USP – Identification A	Passes Test
USP – Identification B	Passes Test
USP – Identification C: Water (H <sub>2</sub> O)	≤ 1.0 %
USP – Assay (Anhydrous basis)	97.5 - 102.0 %
USP - Related substances: Maltose and isomaltose	≤ 0.4 %
USP – Related substances: Maltotriose	≤ 0.2 %
USP - Related substances: Fructose	≤ 0.15 %
USP - Related substances: Unspecified impurities, each	≤ 0.10 %
USP - Related substances: Total Impurities	≤ 0.5 %
USP - Color and Clarity of Solution	Passes Test
USP – Dextrin	Passes Test
USP – Soluble Starch, Sulfites	≤ 15 ppm
USP – Conductivity (uS cm–1)	$\leq$ 20 $\mu$ S/cm
USP – Endotoxin Concentration (EU/g)	≤ 2.5
EP/BP – Identification A (Specific Rotation (+))	52.5 - 53.3 °
EP/BP – Identification B	Passes Test
EP/BP – Identification E	Passes Test
EP/BP - Assay (C <sub>6</sub> H <sub>12</sub> O <sub>6</sub> ) (anhydrous substance)	97.5 - 102.0 %
EP/BP - Appearance of Solution	Passes Test
EP/BP - Conductivity, uS cm-1	≤ 20
EP/BP - Related Substances: sum of impurities A and B	≤ 0.4 %
EP/BP – Related Substances: impurity C	≤ 0.2 %
EP/BP - Related Substances: impurity D	≤ 0.15 %
EP/BP - Related Substances: unspecified impurities, each	≤ 0.10 %
EP/BP - Related Substances: total impurities	≤ 0.5 %
EP/BP - Dextrins	Passes Test
EP/BP - Soluble starch, sulfite	≤ 15 ppm
EP/BP - Water (H <sub>2</sub> O)	≤ 1.0 %

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Dextrose, Anhydrous, U.S.P. Multi-Compendial (Glucose)



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Test	Specification	
JP - Identification 1	Passes Test	
JP – Identification 2	Passes Test	
JP – Water (H <sub>2</sub> O)	≤ 1.0 %	
JP – Assay (Anhydrous basis)	97.5 - 102.0 %	
JP - Maltose and isomaltose	≤ 0.4 %	
JP – Maltotriose	≤ 0.2 %	
JP - Fructose	≤ 0.15 %	
JP – Unspecified Impurities, each	≤ 0.10 %	
JP – Total Impurities	≤ 0.5 %	
JP - Color and Clarity of Solution	Passes Test	
JP – Soluble Starch, Sulfites	≤ 15 ppm	
JP – Conductivity (uS cm–1)	$\leq 20 \ \mu S/cm$	
JP – Dextrin	Passes Test	
JP – Heavy Metals (as Pb)	≤ 4 ppm	

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Dextrose, Anhydrous, U.S.P. Multi-Compendial (Glucose)



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Specification Test

**GMP Manufactured Product Bulk Pharmaceutical Chemical** CAUTION: For Manufacturing, processing or repackaging No Class 1,2,3 or other solvents are used or produced in the manufacturing or purification of the product. Elemental Impurities (USP 232, EP 5.20) – Information on elemental impurities for this product is available on the associated Product Regulatory Data Sheet and elemental impurity profile report. Storage Condition: Preserve in well-closed containers.

Packaging Site: Paris Mfg Ctr & DC