



Material No.: 3603-07 Revision No.: 0

Product Specification

Meets B.P. Chemical Specifications, Meets E.P. Chemical Specifications, Meets N.F. Requirements, GMP Manufactured Product

Test	Specification	
NF – Identification A	Passes Test	
NF – Identification B	Passes Test	
NF - Water (H ₂ O)	12.0 - 15.0 %	
NF - Assay (Na ₂ CO ₃) (anhydrous basis)	99.5 - 100.5 %	
NF – Endotoxin Concentration (EU/g)	≤ 2.5	
EP/BP - Assay (Na ₂ CO ₃)	83.0 - 87.5 %	
EP/BP – Identification A	Passes Test	
EP/BP - Identification B	Passes Test	
EP/BP – Identification C	Passes Test	
EP/BP - Appearance of Solution	Passes Test	
EP/BP - Alkali Hydroxides and Bicarbonat	Passes Test	
EP/BP - Chloride (Cl)	≤ 125 ppm	
EP/BP - Sulfate (SO ₄)	≤ 250 ppm	
EP/BP - Iron (Fe)	≤ 50 ppm	

GMP Manufactured Product Bulk Pharmaceutical Chemical

CAUTION: For Manufacturing, processing or repackaging

No Class 1,2,3 or other solvents are used or produced in the manufacturing or purification of the product.

Packaging Site: Paris Mfg Ctr & DC

