

Hexane**211-4**

Version 1.0

Revision Date 02/16/2018

Print Date 02/16/2018

SECTION 1. IDENTIFICATION

Product name : Hexane

Number : 000000022792

Product Use Description : Solvent

Manufacturer or supplier's details : Manufactured by:
Honeywell International Inc.
1953 South Harvey Street
Muskegon, MI 49442
USA

Distributed by:
VWR International
2360 Argentia Road
Mississauga, Ontario L5N 5Z7
CANADA

For more information call : 1-800-932-5000
(Monday-Friday, 9:00am-5:00pm)

In case of emergency call : **Medical: 1-800-498-5701 or +1-303-389-1414**
: **Transportation (CHEMTREC): 1-800-424-9300 or**
: **+1-703-527-3887**
:
: (24 hours/day, 7 days/week)

SECTION 2. HAZARDS IDENTIFICATION**Emergency Overview**

Form : liquid, clear

Color : colourless

Odor : mild hydrocarbon-like

Hexane**211-4**

Version 1.0

Revision Date 02/16/2018

Print Date 02/16/2018

Classification of the substance or mixture

Classification of the substance or mixture : Flammable liquids, Category 2
Skin irritation, Category 2
Reproductive toxicity, Category 2
Specific target organ toxicity - single exposure, Category 3, Central nervous system
Specific target organ toxicity - repeated exposure, Category 2, Peripheral nervous system, Central nervous system
Aspiration hazard, Category 1

GHS Label elements, including precautionary statements

Symbol(s)



Signal word

: Danger

Hazard statements

: Highly flammable liquid and vapour.
May be fatal if swallowed and enters airways.
Causes skin irritation.
May cause drowsiness and dizziness.
Suspected of damaging fertility or the unborn child.
May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

: **Prevention:**
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/sparks/open flames/hot surfaces. No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ ventilating/ lighting/ equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
Wash skin thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Wear protective gloves/ eye protection/ face protection.

Response:

IF SWALLOWED: Immediately call a POISON CENTER/doctor.
IF ON SKIN (or hair): Remove/ Take off immediately all

Hexane

211-4

Version 1.0

Revision Date 02/16/2018

Print Date 02/16/2018

contaminated clothing. Rinse skin with water/ shower.
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
 IF exposed or concerned: Get medical advice/ attention.
 Do NOT induce vomiting.
 If skin irritation occurs: Get medical advice/ attention.
 Take off contaminated clothing and wash before reuse.
 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.

Storage:

Store in a well-ventilated place. Keep container tightly closed.
 Keep cool.
 Store locked up.

Disposal:

Dispose of contents/ container to an approved waste disposal plant.

Carcinogenicity

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP, IARC, or OSHA.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Formula : C₆H₁₄

Chemical nature : Substance

Chemical name	CAS-No.	Concentration
n-Hexane	110-54-3	>60.00 %
Other Hexanes		<40.00 %

SECTION 4. FIRST AID MEASURES

Inhalation : Call a physician immediately. Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give

Hexane

211-4

Version 1.0

Revision Date 02/16/2018

Print Date 02/16/2018

- oxygen. Use oxygen as required, provided a qualified operator is present.
- Skin contact : Wash off immediately with plenty of water for at least 15 minutes. Take off contaminated clothing and shoes immediately. Wash contaminated clothing before re-use. Call a physician.
- Eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Call a physician.
- Ingestion : Do not induce vomiting without medical advice. If a person vomits when lying on his back, place him in the recovery position. Call a physician immediately. Never give anything by mouth to an unconscious person.

Notes to physician

- Indication of immediate medical attention and special treatment needed, if necessary : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Foam
Carbon dioxide (CO₂)
Dry chemical
Cool closed containers exposed to fire with water spray.
- Unsuitable extinguishing media : Do not use a solid water stream as it may scatter and spread fire.
- Specific hazards during firefighting : Extremely flammable.
Vapours may form explosive mixtures with air.
Vapours are heavier than air and may spread along floors.
Vapors may travel to areas away from work site before igniting/flashing back to vapor source.
In case of fire hazardous decomposition products may be produced such as:
Carbon monoxide
Carbon dioxide (CO₂)
- Special protective equipment for firefighters : Wear self-contained breathing apparatus and protective suit.

Hexane**211-4**

Version 1.0

Revision Date 02/16/2018

Print Date 02/16/2018

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Wear personal protective equipment. Unprotected persons must be kept away.
Immediately evacuate personnel to safe areas.
Keep people away from and upwind of spill/leak.
Ensure adequate ventilation.
Remove all sources of ignition.
Do not swallow.
Do not breathe vapours or spray mist.
Avoid contact with skin, eyes and clothing.

Environmental precautions : Prevent further leakage or spillage if safe to do so.
Prevent product from entering drains.
Discharge into the environment must be avoided.
Do not flush into surface water or sanitary sewer system.
Do not allow run-off from fire fighting to enter drains or water courses.

Methods and materials for containment and cleaning up : Ventilate the area.
No sparking tools should be used.
Use explosion-proof equipment.
Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE**Handling**

Precautions for safe handling : Wear personal protective equipment.
Use only in well-ventilated areas.
Keep container tightly closed.
Do not smoke.
Do not swallow.
Do not breathe vapours or spray mist.
Avoid contact with skin, eyes and clothing.

Advice on protection against fire and explosion : Keep away from fire, sparks and heated surfaces.
Take precautionary measures against static discharges.
Ensure all equipment is electrically grounded before beginning transfer operations.
Use explosion-proof equipment.
Keep product and empty container away from heat and sources

Hexane

211-4

Version 1.0

Revision Date 02/16/2018

Print Date 02/16/2018

of ignition.
No sparking tools should be used.
No smoking.

Storage

Conditions for safe storage, including any incompatibilities : Store in area designed for storage of flammable liquids. Protect from physical damage.
Keep containers tightly closed in a dry, cool and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Keep away from heat and sources of ignition.
Keep away from direct sunlight.
Store away from incompatible substances.
Container hazardous when empty.
Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Protective measures : Ensure that eyewash stations and safety showers are close to the workstation location.

Engineering measures : Use with local exhaust ventilation.
Prevent vapour buildup by providing adequate ventilation during and after use.

Eye protection : Do not wear contact lenses.
Wear as appropriate:
Safety glasses with side-shields
If splashes are likely to occur, wear:
Goggles or face shield, giving complete protection to eyes

Hand protection : Solvent-resistant gloves
Gloves must be inspected prior to use.
Replace when worn.

Skin and body protection : Wear as appropriate:
Solvent-resistant apron
Flame retardant antistatic protective clothing.
If splashes are likely to occur, wear:
Protective suit

Respiratory protection : In case of insufficient ventilation wear suitable respiratory

Hexane

211-4

Version 1.0

Revision Date 02/16/2018

Print Date 02/16/2018

equipment.

For rescue and maintenance work in storage tanks use self-contained breathing apparatus.

Use NIOSH approved respiratory protection.

Hygiene measures

- : When using, do not eat, drink or smoke.
 Wash hands and face before breaks and immediately after handling the product.
 Keep working clothes separately.
 Remove and wash contaminated clothing before re-use.
 Do not swallow.
 Do not breathe vapours or spray mist.
 Avoid contact with skin, eyes and clothing.

Exposure Guidelines

Components	CAS-No.	Value	Control parameters	Update	Basis
n-Hexane	110-54-3	SKIN_DES : Skin designation:	Can be absorbed through the skin.	10 2006	CAD AB OEL:Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)
n-Hexane	110-54-3	TWA : Time weighted average	176 mg/m ³ (50 ppm)	10 2006	CAD AB OEL:Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Hexane

211-4

Version 1.0

Revision Date 02/16/2018

Print Date 02/16/2018

n-Hexane	110-54-3	TWA : Time weighted average	(20 ppm)	07 2007	CAD BC OEL:Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)
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n-Hexane	110-54-3	SKIN_DE S : Skin designati on:	Can be absorbed through the skin.	07 2007	CAD BC OEL:Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)
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n-Hexane	110-54-3	TWA : Time weighted average	(50 ppm)	03 2011	CAD MB OEL:Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)
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n-Hexane	110-54-3	SKIN_DE S : Skin designati on:	Can be absorbed through the skin.	03 2011	CAD MB OEL:Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)
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Hexane

211-4

Version 1.0

Revision Date 02/16/2018

Print Date 02/16/2018

n-Hexane	110-54-3	SKIN_DES : Skin designation:	Can be absorbed through the skin.	11 2010	CAD ON OEL:Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)
n-Hexane	110-54-3	TWA : Time weighted average	(50 ppm)	11 2010	CAD ON OEL:Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)
n-Hexane	110-54-3	8 HR ACL : 8 hour average contamin ation limit:	(50 ppm)	05 2009	CAD SK OEL:Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)
n-Hexane	110-54-3	SKIN_DES : Skin designation:	Can be absorbed through the skin.	05 2009	CAD SK OEL:Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)
n-Hexane	110-54-3	15 MIN ACL : 15 minute average contamin ation limit:	(62.5 ppm)	05 2009	CAD SK OEL:Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

Hexane

211-4

Version 1.0

Revision Date 02/16/2018

Print Date 02/16/2018

n-Hexane	110-54-3	SKIN_DES : Skin designation:	Can be absorbed through the skin.	12 2008	OEL (QUE):Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment)
n-Hexane	110-54-3	TWA : Time weighted average	176 mg/m3 (50 ppm)	12 2008	OEL (QUE):Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment)
Other Hexanes		STEL : Short term exposure limit	3,500 mg/m3 (1,000 ppm)	07 2009	CAD AB OEL:Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)
Other Hexanes		TWA : Time weighted average	1,760 mg/m3 (500 ppm)	07 2009	CAD AB OEL:Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Hexane

211-4

Version 1.0

Revision Date 02/16/2018

Print Date 02/16/2018

Other Hexanes		TWA : Time weighted average	(200 ppm)	07 2007	CAD BC OEL:Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)
Other Hexanes		TWA : Time weighted average	(500 ppm)	03 2011	CAD MB OEL:Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)
Other Hexanes		STEL : Short term exposure limit	(1,000 ppm)	03 2011	CAD MB OEL:Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)
Other Hexanes		TWA : Time weighted average	(500 ppm)	11 2010	CAD ON OEL:Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Hexane

211-4

Version 1.0

Revision Date 02/16/2018

Print Date 02/16/2018

Other Hexanes		STEL : Short Term Exposure Limit (STEL):	(1,000 ppm)	11 2010	CAD ON OEL:Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)
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Other Hexanes		15 MIN ACL : 15 minute average contamin ation limit:	3 mg/m3	05 2009	CAD SK OEL:Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)
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Further information	:	Expressed as : as Fe			
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Other Hexanes		8 HR ACL : 8 hour average contamin ation limit:	(500 ppm)	05 2009	CAD SK OEL:Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)
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Other Hexanes		8 HR ACL : 8 hour average contamin ation limit:	1 mg/m3	05 2009	CAD SK OEL:Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)
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Further information	:	Expressed as : as Fe			
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Hexane

211-4

Version 1.0

Revision Date 02/16/2018

Print Date 02/16/2018

Other Hexanes		15 MIN ACL : 15 minute average contamin ation limit:	(1,000 ppm)	05 2009	CAD SK OEL:Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)
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Other Hexanes		STEL : Short term exposure limit	3,500 mg/m3 (1,000 ppm)	12 2008	OEL (QUE):Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment)
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Other Hexanes		TWA : Time weighted average	1,760 mg/m3 (500 ppm)	12 2008	OEL (QUE):Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment)
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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	: liquid, clear
Color	: colourless
Odor	: mild hydrocarbon-like
Odor threshold	: Note: no data available
pH	: Note: Not applicable
Melting point/range	: -95 °C
Boiling point/boiling range	: 68.7 °C

Hexane**211-4**

Version 1.0

Revision Date 02/16/2018

Print Date 02/16/2018

Flash point	: -15 °F (-26 °C) Method: closed cup
Evaporation rate	: Note: no data available
Lower explosion limit	: 1.2 %(V)
Upper explosion limit	: 7.7 %(V)
Vapor pressure	: 165.32 hPa at 20 °C(68 °F)
Vapor density	: 3 Note: (Air = 1.0)
Density	: 0.659 - 0.673 g/cm ³ at 20 °C
Water solubility	: Note: negligible
Partition coefficient: n-octanol/water	: Note: no data available
Ignition temperature	: 225 °C
Decomposition temperature	: Note: no data available
Viscosity, dynamic	: Note: no data available
Viscosity, kinematic	: Note: no data available
Molecular weight	: 86.18 g/mol

Hexane**211-4**

Version 1.0

Revision Date 02/16/2018

Print Date 02/16/2018

SECTION 10. STABILITY AND REACTIVITY

Chemical stability	: Stable under recommended storage conditions.
Possibility of hazardous reactions	: Hazardous polymerization does not occur.
Conditions to avoid	: Heat, flames and sparks. Keep away from direct sunlight.
Incompatible materials	: Oxidizing agents Halogens Oxygen May attack many plastics, rubbers and coatings.
Hazardous decomposition products	: In case of fire hazardous decomposition products may be produced such as: Carbon monoxide Carbon dioxide (CO ₂)

SECTION 11. TOXICOLOGICAL INFORMATION

Acute oral toxicity	: LD50: 25,000 mg/kg Species: Rat Test substance: n-Hexane
Acute inhalation toxicity	: LC50: 48000 ppm Exposure time: 4 h Species: Rat Test substance: n-Hexane
Acute dermal toxicity	: LD50: 3,000 mg/kg Species: Rabbit Test substance: n-Hexane
Skin irritation	: Species: Rabbit Result: irritating Test substance:n-Hexane
Eye irritation	: Species: Rabbit

Hexane**211-4**

Version 1.0

Revision Date 02/16/2018

Print Date 02/16/2018

	Result: slight irritation Test substance: n-Hexane
Repeated dose toxicity	: Species: Rat Application Route: Inhalation Exposure time: 8 d Test substance: n-Hexane Note: central nervous system effects structural abnormalities in sperm 5,000 ppm
	: Species: Rat Application Route: Oral Exposure time: 90 d LOAEL (Lowest observed adverse effect level): 1,140 mg/kg Test substance: n-Hexane Note: central nervous system effects testicular effects No observed adverse effect level
	: Species: Rat Application Route: Oral Exposure time: 90 d LOAEL (Lowest observed adverse effect level): 4,000 mg/kg Test substance: n-Hexane Note: central nervous system effects testicular effects Lowest observed adverse effect level
	: Species: Rat Application Route: Inhalation Test substance: n-Hexane Note: Developmental Toxicity NOAEL (maternal toxicity) 1000 ppm NOAEL (developmental toxicity) 5,000 ppm
Genotoxicity in vitro	: Test substance: n-Hexane Note: In vitro tests did not show mutagenic effects
Genotoxicity in vivo	: Test substance: n-Hexane Note: In vivo tests did not show mutagenic effects

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity effects**

Hexane**211-4**

Version 1.0

Revision Date 02/16/2018

Print Date 02/16/2018

Toxicity to fish : LC50: 4.14 mg/l
Exposure time: 96 h
Species: Oncorhynchus mykiss (rainbow trout)
Test substance: n-Hexane

: LC50: 2.5 mg/l
Exposure time: 96 h
Species: Pimephales promelas (fathead minnow)
Test substance: n-Hexane

: LC50: 4.12 mg/l
Exposure time: 96 h
Species: Lepomis macrochirus (Bluegill sunfish)
Test substance: n-Hexane

Toxicity to daphnia and other aquatic invertebrates : LC50: 3.87 mg/l
Exposure time: 96 h
Species: Daphnia magna (Water flea)
Test substance: n-Hexane

Further information on ecology

Additional ecological information : Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Should not be released into the environment.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods : Observe all Federal, State, and Local Environmental regulations.

SECTION 14. TRANSPORT INFORMATION

TDG UN/ID No. : UN 1208
Proper shipping name : HEXANES
Class : 3
Packing group : II
Hazard Labels : 3

IATA UN/ID No. : UN 1208
Description of the goods : HEXANES

Hexane**211-4**

Version 1.0

Revision Date 02/16/2018

Print Date 02/16/2018

Class	: 3
Packaging group	: II
Hazard Labels	: 3
Packing instruction (cargo aircraft)	: 364
Packing instruction (passenger aircraft)	: 353
Packing instruction (passenger aircraft)	: Y341

IMDG	UN/ID No.	: UN 1208
	Description of the goods	: HEXANES
	Class	: 3
	Packaging group	: II
	Hazard Labels	: 3
	EmS Number	: F-E, S-D
	Marine pollutant	: yes

SECTION 15. REGULATORY INFORMATION**Inventories**

US. Toxic Substances Control Act : On TSCA Inventory

Australia. Industrial Chemical (Notification and Assessment) Act : On the inventory, or in compliance with the inventory

Canada. Canadian Environmental Protection Act (CEPA). Domestic Substances List (DSL) : All components of this product are on the Canadian DSL

Japan. Kashin-Hou Law List : On the inventory, or in compliance with the inventory

Korea. Existing Chemicals Inventory (KECI) : On the inventory, or in compliance with the inventory

Philippines. The Toxic Substances and Hazardous and Nuclear Waste Control Act : On the inventory, or in compliance with the inventory

China. Inventory of Existing Chemical Substances : On the inventory, or in compliance with the inventory

Hexane

211-4

Version 1.0

Revision Date 02/16/2018

Print Date 02/16/2018

New Zealand. Inventory of Chemicals (NZIoC), as published by ERMA New Zealand : On the inventory, or in compliance with the inventory

National regulatory information

WHMIS

Components : n-Hexane 110-54-3

NPRI

Components : n-Hexane 110-54-3

SECTION 16. OTHER INFORMATION

	HMIS III	NFPA
Health hazard	: 1*	1
Flammability	: 3	3
Physical Hazard	: 0	
Instability	:	0

* - Chronic health hazard

Hazard rating and rating systems (e.g. HMIS® III, NFPA): This information is intended solely for the use of individuals trained in the particular system.

Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Final determination of suitability of any material is the sole responsibility of the user. This information should not constitute a guarantee for any specific product properties.

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

Prepared by Honeywell Performance Materials and Technologies Product Stewardship Group