



MATERIAL SAFETY DATA SHEET

according to the (US) Hazard Communication Standard (29 CFR 1910.1200)

Date of issue: 03/11/2013

Version 1.0

SECTION 1. Identification

Product identifier

Product number 804323
Product name 1,6-Diaminohexane for synthesis

Relevant identified uses of the substance or mixture and uses advised against

Identified uses Chemical for synthesis

Details of the supplier of the safety data sheet

Company EMD Millipore Corporation | 290 Concord Road, Billerica, MA 01821,
United States of America | SDS Phone Support: +1-978-715-1335 |
General Inquiries: +1-978-715-4321 | Monday to Friday, 9:00 AM to
4:00 PM Eastern Time (GMT-5)

e-mail: mm_sds@merckgroup.com

Emergency telephone 800-424-9300 CHEMTREC (USA)
+1-703-527-3887 CHEMTREC (International)
24 Hours/day; 7 Days/week

SECTION 2. Hazards identification

GHS Classification

Acute toxicity, Category 4, Dermal, H312
Acute toxicity, Category 4, Oral, H302
Specific target organ systemic toxicity - single exposure, Category 3, H335
Skin corrosion, Category 1B, H314
For the full text of the H-Statements mentioned in this Section, see Section 16.

GHS-Labeling

Hazard pictograms



Signal Word
Danger

Hazard Statements

H312 Harmful in contact with skin.

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H302 Harmful if swallowed.
H335 May cause respiratory irritation.
H314 Causes severe skin burns and eye damage.

Precautionary Statements

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P301 + P330 + P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P309 + P310 IF exposed or if you feel unwell: Immediately call a POISON CENTER or doctor/physician.

OSHA Hazards

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Other hazards

None known.

SECTION 3. Composition/information on ingredients

Formula	H ₂ N(CH ₂) ₆ NH ₂	C ₆ H ₁₆ N ₂ (Hill)
CAS-No.	124-09-4	
Molar mass	116.21 g/mol	

Hazardous ingredients

Chemical Name (Concentration)

CAS-No.

hexamethylenediamine (>= 90 % - <= 100 %)
124-09-4

SECTION 4. First aid measures

Description of first-aid measures

General advice

First aider needs to protect himself.

Inhalation

After inhalation: fresh air. Call in physician.

Skin contact

After skin contact: wash off with plenty of water. Immediately remove contaminated clothing. If available swab with polyethylene glycol 400. Call a physician immediately.

Eye contact

After eye contact: rinse out with plenty of water. Immediately call in ophthalmologist.

Ingestion

After swallowing: make victim drink water (two glasses at most), avoid vomiting (risk of perforation!). Call a physician immediately. Do not attempt to neutralize.

Never give anything by mouth to an unconscious person.

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Most important symptoms and effects, both acute and delayed

Irritation and corrosion, Cough, Shortness of breath
Risk of blindness!

Indication of any immediate medical attention and special treatment needed

No information available.

SECTION 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media
Dry powder, Foam

Unsuitable extinguishing media
Carbon dioxide (CO₂)

Special hazards arising from the substance or mixture

Combustible material
Forms explosive mixtures with air on intense heating.
Development of hazardous combustion gases or vapors possible in the event of fire.
Fire may cause evolution of:
nitrogen oxides

Advice for firefighters

Special protective equipment for fire-fighters

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

Further information

Suppress (knock down) gases/vapors/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel: Avoid inhalation of dusts. Avoid substance contact.
Ensure adequate ventilation. Evacuate the danger area, observe emergency procedures, consult an expert.

Advice for emergency responders: Protective equipment see section 8.

Environmental precautions

Do not empty into drains.

Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills.
Observe possible material restrictions (see sections 7 and 10).
Take up dry. Dispose of properly. Clean up affected area. Avoid generation of dusts.

SECTION 7. Handling and storage

Precautions for safe handling

Observe label precautions.

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Conditions for safe storage, including any incompatibilities

Tightly closed. Dry. Protected from light.

Store at +15°C to +25°C (+59°F to +77°F).

SECTION 8. Exposure controls/personal protection

Exposure limit(s)

Ingredients

Basis	Value	Threshold limits	Remarks
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hexamethylenediamine 124-09-4

ACGIH	Time Weighted Average (TWA):	0.5 ppm	
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Engineering measures

Technical measures and appropriate working operations should be given priority over the use of personal protective equipment.

Individual protection measures

Protective clothing should be selected specifically for the workplace, depending on concentration and quantity of the hazardous substances handled. The chemical resistance of the protective equipment should be inquired at the respective supplier.

Hygiene measures

Immediately change contaminated clothing. Apply skin- protective barrier cream. Wash hands and face after working with substance.

Eye/face protection

Tightly fitting safety goggles

Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Other protective equipment:

protective clothing

Respiratory protection

required when dusts are generated.

Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

SECTION 9. Physical and chemical properties

Physical state	solid
Color	white
Odor	amine-like
Odor Threshold	No information available.

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pH	12.4 at 100 g/l 77 °F (25 °C)
Melting point	39 - 42 °C
Boiling point/boiling range	390 - 399 °F (199 - 204 °C) at 1,013 hPa
Flash point	185 °F (85 °C) Method: DIN 51755 Part 1
Evaporation rate	No information available.
Flammability (solid, gas)	No information available.
Lower explosion limit	0.9 %(V)
Upper explosion limit	7.6 %(V)
Vapor pressure	0.25 hPa at 68 °F (20 °C)
Relative vapor density	4.1
Relative density	0.83 g/cm ³ at 140 °F (60 °C)
Water solubility	490 g/l at 68 °F (20 °C)
Partition coefficient: n-octanol/water	log Pow: 0.02 (25 °C) OECD Test Guideline 107 Bioaccumulation is not expected (log Pow <1).
Autoignition temperature	No information available.
Decomposition temperature	No information available.
Viscosity, dynamic	No information available.
Explosive properties	No information available.
Ignition temperature	581 °F (305 °C) Method: DIN 51794

SECTION 10. Stability and reactivity

Reactivity

Forms explosive mixtures with air on intense heating.

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The following applies in general to flammable organic substances and mixtures: in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed.

Chemical stability

sensitive to moisture
Sensitivity to light
Sensitive to air.

Possibility of hazardous reactions

Violent reactions possible with:

Strong oxidizing agents, Acid anhydrides, acid halides, carbon dioxide, acids

Caution! In contact with nitrites, nitrates, nitrous acid possible liberation of nitosamines!

Conditions to avoid

Strong heating.

A range from approx. 15 Kelvin below the flash point is to be rated as critical.

Incompatible materials

no information available

Hazardous decomposition products

in the event of fire: See section 5.

SECTION 11. Toxicological information

Information on toxicological effects

Likely route of exposure

Eye contact, Skin contact, Ingestion

Acute oral toxicity

LD50 rat: 850 mg/kg (IUCLID)

absorption

Symptoms: If ingested, severe burns of the mouth and throat, as well as a danger of perforation of the esophagus and the stomach.

Acute inhalation toxicity

Symptoms: mucosal irritations, Cough, Shortness of breath, Possible damages: damage of respiratory tract

Irritating to respiratory system.

Acute dermal toxicity

LD50 rabbit: 1,110 mg/kg
(IUCLID)

absorption

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Skin irritation

rabbit

Result: Causes burns.

(IUCLID)

Causes burns.

Eye irritation

Causes serious eye damage. Risk of blindness!

Genotoxicity in vitro

Ames test

Result: negative

(IUCLID)

Specific target organ systemic toxicity - single exposure

May cause respiratory irritation.

Specific target organ systemic toxicity - repeated exposure

The substance or mixture is not classified as specific target organ toxicant, repeated exposure.

Aspiration hazard

Regarding the available data the classification criteria are not fulfilled.

Carcinogenicity

IARC	No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
OSHA	No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.
NTP	No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
ACGIH	No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

Further information

Under given conditions, contact with nitrites or nitric acid can lead to the formation of nitrosamines, which have shown themselves to be carcinogenic in animal experiments.

Handle in accordance with good industrial hygiene and safety practice.

SECTION 12. Ecological information

Ecotoxicity

Toxicity to fish

LC50 *Leuciscus idus* (Golden orfe): 62 mg/l; 96 h (IUCLID)

Toxicity to daphnia and other aquatic invertebrates

EC50 *Daphnia magna* (Water flea): 23.4 mg/l; 48 h (IUCLID)

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Toxicity to algae

IC50 *Pseudokirchneriella subcapitata* (green algae): 15 mg/l; 72 h
OECD Test Guideline 201

Persistence and degradability

Biodegradability

98 %; 8 d
OECD Test Guideline 302B
Readily eliminated from water

Bioaccumulative potential

Partition coefficient: n-octanol/water

log Pow: 0.02 (25 °C)
OECD Test Guideline 107
Bioaccumulation is not expected (log Pow <1).

Mobility in soil

No information available.

Other adverse effects

Additional ecological information

Biological effects:
Forms corrosive mixtures with water even if diluted.
Further information on ecology
Discharge into the environment must be avoided.

SECTION 13. Disposal considerations

The information presented only applies to the material as supplied. The identification based on characteristic(s) or listing may not apply if the material has been used or otherwise contaminated. It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste identification and disposal methods in compliance with applicable regulations. Disposal should be in accordance with applicable regional, national and local laws and regulations.

SECTION 14. Transport information

Land transport (DOT)

UN number	UN 2280
Proper shipping name	HEXAMETHYLENEDIAMINE, SOLID
Class	8
Packing group	III
Environmentally hazardous	--

Air transport (IATA)

UN number	UN 2280
Proper shipping name	HEXAMETHYLENEDIAMINE, SOLID
Class	8
Packing group	III
Environmentally hazardous	--
Special precautions for user	no

Sea transport (IMDG)

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UN number	UN 2280
Proper shipping name	HEXAMETHYLENEDIAMINE, SOLID
Class	8
Packing group	III
Environmentally hazardous	--
Special precautions for user	yes
EmS	F-A S-B

SECTION 15. Regulatory information

United States of America

OSHA Hazards

Harmful if swallowed.

Harmful by skin absorption.

Corrosive to skin

Respiratory irritant

This information is based on 29 CFR 1910.1200 criteria prior to adoption of the GHS, and may deviate from the GHS information on the label and in section 2.

SARA 311/312 Hazards

Acute Health Hazard

SARA 313

SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 302

SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

DEA List I

Not listed

DEA List II

Not listed

Massachusetts Right To Know

Ingredients

hexamethylenediamine

Pennsylvania Right To Know

Ingredients

hexamethylenediamine

New Jersey Right To Know

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Ingredients

hexamethylenediamine

Notification status

TSCA: On TSCA Inventory

DSL: All components of this product are on the Canadian DSL.

SECTION 16. Other information

Training advice

Provide adequate information, instruction and training for operators.

Full text of H-Statements referred to under sections 2 and 3.

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H335 May cause respiratory irritation.

Key or legend to abbreviations and acronyms used in the safety data sheet

Used abbreviations and acronyms can be looked up at www.wikipedia.org.

Date of issue:03/11/2013

The information contained herein is based on the present state of our knowledge. It characterizes the product with regard to appropriate safety precautions. It does not represent a warranty of any product properties and we assume no liability for any loss or injury which may result from the use of this information. Users should conduct their own investigations to determine the suitability of the information.

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