

Revision Date: 22.05.2018

SAFETY DATA SHEET

1. Identification

Product identifier: ALUMINUM ETCH 80-15-3-2

Other means of identification

Product No.: 5459

Recommended use and restriction on use

Recommended use: Not determined. Restrictions on use: Not determined.

Details of the supplier of the safety data sheet

Avantor Performance Materials, LLC.

3477 Corporate Parkway Center Valley, PA 18034

Telephone:

Customer Service: 855-282-6867

Fax: 610-573-2610

Contact Person: Environmental Health & Safety E-mail: info@avantormaterials.com

Emergency telephone number:

CHEMTREC: 1-800-424-9300 within US and Canada

2. Hazard(s) identification

Hazard Classification

Physical Hazards

Corrosive to metal Category 1

Health Hazards

Acute toxicity (Oral)

Skin Corrosion/Irritation

Category 4

Category 1A

Serious Eye Damage/Eye Irritation

Category 1

Unknown toxicity - Health

Acute toxicity, oral 0 %
Acute toxicity, dermal 0 %
Acute toxicity, inhalation, vapor 100 %
Acute toxicity, inhalation, dust 100 %

or mist

Unknown toxicity - Environment

Acute hazards to the aquatic 65 %

environment



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Chronic hazards to the aquatic 80 % environment

Label Elements

Hazard Symbol:



Signal Word: Danger

Hazard Statement: Causes severe skin burns and eye damage.

Harmful if swallowed.

May be corrosive to metals.

Precautionary Statements

Prevention: Do not breathe dust/fume/gas/mist/vapors/spray. Wash hands thoroughly

after handling. Wear protective gloves/protective clothing/eye

protection/face protection. Do not eat, drink or smoke when using this

product. Keep only in original packaging.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or

hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. Wash contaminated clothing before reuse. IF INHALED:

Remove person to fresh air and keep comfortable for breathing.

Immediately call a POISON CENTER/doctor. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy

to do. Continue rinsing. Absorb spillage to prevent material damage.

Storage: Store locked up. Store in a corrosion-resistant container with a resistant

inner liner.

Disposal: Dispose of contents/container to an appropriate treatment and disposal

facility in accordance with applicable laws and regulations, and product

characteristics at time of disposal.

Other hazards which do not result in GHS classification:

None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	Content in percent (%)*
Phosphoric acid		7664-38-2	60 - 90%
Acetic acid		64-19-7	5 - 20%
Nitric acid		7697-37-2	1 - 5%

^{*} All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.



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4. First-aid measures

General information: Get medical advice/attention if you feel unwell. Show this safety data sheet

to the doctor in attendance.

Ingestion: Rinse mouth. Get medical attention if symptoms occur. Do NOT induce

vomiting. If vomiting occurs, keep head low so that stomach content doesn't

get into the lungs.

Inhalation: Move to fresh air. If breathing is difficult, give oxygen. Apply artificial

respiration if victim is not breathing Call a physician or poison control center

immediately.

Skin Contact: Immediately flush with plenty of water for at least 15 minutes while

removing contaminated clothing and shoes. Get medical attention if irritation persists after washing. Wash contaminated clothing before reuse.

Destroy or thoroughly clean contaminated shoes.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. If easy to do,

remove contact lenses. Get medical attention if irritation persists after washing. In case of irritation from airborne exposure, move to fresh air.

Most important symptoms/effects, acute and delayed

Symptoms: Causes severe skin and eye burns.

Hazards: None known.

Indication of immediate medical attention and special treatment needed

Treatment: Treat symptomatically. Symptoms may be delayed.

5. Fire-fighting measures

General Fire Hazards: In case of fire and/or explosion do not breathe fumes.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing

media:

Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing

media:

None known.

Specific hazards arising from

the chemical:

During fire, gases hazardous to health may be formed. Product is highly caustic. Product is acidic. Wear appropriate protective gear if spilled during

firefighting.

Special protective equipment and precautions for firefighters

Special fire fighting

procedures:

Move containers from fire area if you can do so without risk. Use water spray to keep fire-exposed containers cool. Cool containers exposed to

flames with water until well after the fire is out.

Special protective equipment

for fire-fighters:

Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in

enclosed spaces, SCBA.

6. Accidental release measures



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Personal precautions, protective equipment and emergency procedures: Keep unauthorized personnel away. Keep upwind. Use personal protective equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. See Section 8 of the SDS for Personal Protective

Equipment.

Methods and material for containment and cleaning up:

Neutralize with lime or soda ash. Neutralize spill area and washings with dilute acetic acid. Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Dike far ahead of larger spill for later recovery and disposal.

Notification Procedures:

Prevent entry into waterways, sewer, basements or confined areas. Inform authorities if large amounts are involved.

Environmental Precautions:

Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling:

Wear protective gloves/protective clothing/eye protection/face protection. Do not taste or swallow. Do not breathe dust/fume/gas/mist/vapors/spray. Wash hands thoroughly after handling. Use caution when adding this material to water. See Section 8 of the SDS for Personal Protective Equipment. Avoid contact with eyes. Avoid contact with skin.

Conditions for safe storage, including any incompatibilities:

Keep away from food, drink and animal feeding stuffs. Keep container tightly closed. Store in a cool and well-ventilated place. Store in a corrosion-resistant container with a resistant inner liner. Do not store in metal containers. Store locked up.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	Туре	Exposure Limit Values	Source
Phosphoric acid	STEL	3 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
	TWA	1 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
Phosphoric acid	TWA	1 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	STEL	3 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
Phosphoric acid	TWA	1 mg/m3	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2011)
	STEL	3 mg/m3	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2011)
Phosphoric acid	TWA	1 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
	STEL	3 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
Phosphoric acid	8 HR ACL	1 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL	3 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)



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Phosphoric acid	TWA	1 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (12 2008)
	STEL	3 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (12 2008)
Phosphoric acid	TWA	1 mg/m3	US. ACGIH Threshold Limit Values (2011)
	STEL	3 mg/m3	US. ACGIH Threshold Limit Values (2011)
Acetic acid	STEL	15 ppm 37 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
	TWA	10 ppm 25 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
Acetic acid	STEL	15 ppm	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	TWA	10 ppm	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
Acetic acid	TWA	10 ppm	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2011)
	STEL	15 ppm	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2011)
Acetic acid	STEL	15 ppm	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
	TWA	10 ppm	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
Acetic acid	8 HR ACL	10 ppm	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL	15 ppm	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Acetic acid	TWA	10 ppm 25 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (12 2008)
	STEL	15 ppm 37 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (12 2008)
Acetic acid	TWA	10 ppm	US. ACGIH Threshold Limit Values (2011)
	STEL	15 ppm	US. ACGIH Threshold Limit Values (2011)
Nitric acid	STEL	4 ppm 10 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
	TWA	2 ppm 5,2 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
Nitric acid	TWA	2 ppm	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	STEL	4 ppm	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
Nitric acid	TWA	2 ppm	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2011)
	STEL	4 ppm	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2011)
Nitric acid	STEL	4 ppm	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
	TWA	2 ppm	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
Nitric acid	8 HR ACL	2 ppm	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL	4 ppm	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Nitric acid	TWA	2 ppm 5,2 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work
		4 ppm 10 mg/m3	Environment) (12 2008) Canada. Quebec OELs. (Ministry of Labor -



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			Regulation Respecting the Quality of the Work Environment) (12 2008)
Nitric acid	STEL	4 ppm	US. ACGIH Threshold Limit Values (2011)
	TWA	2 ppm	US. ACGIH Threshold Limit Values (2011)

Appropriate Engineering Controls

No data available.

Individual protection measures, such as personal protective equipment

General information: Good general ventilation (typically 10 air changes per hour) should be used.

Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. An eye wash and safety shower must be available in the

immediate work area.

Eye/face protection: Wear safety glasses with side shields (or goggles) and a face shield. Wear

a full-face respirator, if needed.

Skin Protection

Hand Protection: Chemical resistant gloves

Other: Wear suitable protective clothing.

Respiratory Protection: If engineering controls do not maintain airborne concentrations below

recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Air-purifying respirator with an

appropriate, government approved (where applicable), air-purifying filter, cartridge or canister. Contact health and safety professional or

manufacturer for specific information.

Hygiene measures: Provide eyewash station and safety shower. Always observe good personal

hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Do not get this material in

contact with skin. Do not get in eyes.

9. Physical and chemical properties

Appearance

Physical state: Liquid
Form: Liquid
Color: Colorless
Odor: Odorless

Odor threshold:

pH:

No data available.

Not applicable

Evaporation rate:

No data available.

No data available.

No data available.

Upper/lower limit on flammability or explosive limits

Flammability limit - upper (%): No data available.
Flammability limit - lower (%): No data available.



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Explosive limit - upper (%):

Explosive limit - lower (%):

Vapor pressure:

Vapor density:

Density:

No data available.

Solubility(ies)

Solubility in water:
Solubility (other):
No data available.
Partition coefficient (n-octanol/water):
No data available.
No data available.
No data available.
Viscosity:
No data available.
No data available.

10. Stability and reactivity

Reactivity: No dangerous reaction known under conditions of normal use.

Chemical Stability: Material is stable under normal conditions.

Possibility of hazardous

reactions:

Hazardous polymerization does not occur.

Conditions to avoid: Heat, sparks, flames. Freezing. Contact with incompatible materials.

Incompatible Materials: Strong oxidizing agents. Metals. Chlorinated compounds. Steel. Aldehydes.

Amines. Alcohols. Carbonates. Esters. Caustics. Phenols. Ketones. Epoxides. Halogens. Organic peroxides/hydroperoxides. Sulfur oxides. Cyanides. Fluorine. Nitromethane. Nitric acid. Acids. Sodium hydroxide.

Peroxides. Powdered metals.

Hazardous Decomposition

Products:

Fire or excessive heat may produce hazardous decomposition products.

oxides of phosphorus Nitrogen Oxides Oxides of Carbon.

11. Toxicological information

Information on likely routes of exposure

Inhalation: May be harmful if inhaled.

Skin Contact: Causes severe skin burns.

Eye contact: Causes serious eye damage.

Ingestion: Harmful if swallowed.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral

Product: ATEmix: 1.664,25 mg/kg

Dermal

Product: ATEmix: 2.213,72 mg/kg

Inhalation



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Product: No data available.

Repeated dose toxicity

Product: No data available.

Skin Corrosion/Irritation

Product: Causes severe skin burns.

Serious Eye Damage/Eye Irritation

Product: Causes serious eye damage.

Respiratory or Skin Sensitization

Product: Not a skin sensitizer.

Carcinogenicity

Product: This substance has no evidence of carcinogenic properties.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogenic components identified

ACGIH Carcinogen List:

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro

Product: No mutagenic components identified

In vivo

Product: No mutagenic components identified

Reproductive toxicity

Product: No components toxic to reproduction

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: Not classified

Other effects: None known.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:



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Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Chronic hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Toxicity to Aquatic Plants

Product: No data available.

Persistence and Degradability

Biodegradation

Product: There are no data on the degradability of this product.

BOD/COD Ratio

Product: No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product: No data available on bioaccumulation.

Partition Coefficient n-octanol / water (log Kow)

Product: No data available.

Mobility in soil: No data available.

Other adverse effects: Large amounts of the product may affect the acidity (pH-factor) in water with

possible risk of harmful effects to aquatic organisms.

13. Disposal considerations

Disposal instructions: Discharge, treatment, or disposal may be subject to national, state, or local

laws. Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and

product characteristics at time of disposal.

Contaminated Packaging: Since emptied containers retain product residue, follow label warnings even

after container is emptied.

14. Transport information

TDG

UN Number: UN 1760

UN Proper Shipping Name: CORROSIVE LIQUID, N.O.S.(NITRIC ACID, ACETIC ACID)

Transport Hazard Class(es)

Class: 8
Label(s): 8
Packing Group: II
Marine Pollutant: No



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Special precautions for user: Not determined.

IMDG

UN Number: UN 1760

UN Proper Shipping Name: CORROSIVE LIQUID, N.O.S.(NITRIC ACID, ACETIC ACID)

Transport Hazard Class(es)

Class: 8 Label(s): 8

EmS No.: F-A, S-B

Packing Group: Ш Marine Pollutant: No

Special precautions for user: Not determined.

IATA

UN Number: UN 1760

UN Proper Shipping Name: Corrosive liquid, n.o.s.(NITRIC ACID, ACETIC ACID)

Transport Hazard Class(es):

8 Class: Label(s): 8 Packing Group: Ш Marine Pollutant: Nο

Special precautions for user: Not determined.

> Cargo aircraft only: Allowed.

Transport in bulk according to Annex II of MARPOL and the IBC Code: Not applicable

15. Regulatory information

Canada Federal Regulations

List of Toxic Substances (CEPA, Schedule 1)

Not Regulated

Export Control List (CEPA 1999, Schedule 3)

Not Regulated

National Pollutant Release Inventory (NPRI)

Canada. National Pollutant Release Inventory (NPRI) Substances, Part 5, VOCs with Additional **Reporting Requirements**

NPRI PT5

Not Regulated

Canada. National Pollutant Release Inventory (NPRI) (Schedule 1, Parts 1-4)

Not Regulated

NPRI Nitric acid

Greenhouse Gases

Not Regulated

Controlled Drugs and Substances Act

CA CDSI Not Regulated CA CDSII Not Regulated CA CDSIII Not Regulated **CA CDSIV** Not Regulated CA CDSV Not Regulated

CA CDSVII



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CA CDSVIII Not Regulated

Precursor Control Regulations

Not Regulated

International regulations

Montreal protocol

Not applicable

Stockholm convention

Not applicable

Rotterdam convention

Not applicable

Kyoto protocol

Not applicable

Inventory Status:

Australia AICS:
Canada DSL Inventory List:
EINECS, ELINCS or NLP:
Japan (ENCS) List:
China Inv. Existing Chemical Substances:
Korea Existing Chemicals Inv. (KECI):
Canada NDSL Inventory:
Philippines PICCS:
US TSCA Inventory:

New Zealand Inventory of Chemicals:

Japan ISHL Listing:

Japan Pharmacopoeia Listing:

On or in compliance with the inventory Not in compliance with the inventory. On or in compliance with the inventory On or in compliance with the inventory On or in compliance with the inventory Not in compliance with the inventory. Not in compliance with the inventory.

16.Other information, including date of preparation or last revision

Revision Date: 22.05.2018

Version #: 1.1

Further Information: No data available.



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